



SOLE BOWL OWNER'S MANUAL

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∞ Welcome to a World of Relaxation and Comfort ∞

Congratulations on finding the new way to relaxation and comfort. We hope your new Sole Bowl Foot Spa provides a focal point for your healthy lifestyle.

We designed the Sole Bowl Foot Spa to be as trouble-free and maintenance-free as possible: the phrase "Just add water" comes to mind. This manual will give you a little background on your new Sole Bowl Foot Spa and help you run it properly so that it can serve you for years to come.

Our goal is to make each buyer's experience a personal one, and to make each Sole Bowl Foot Spa unique in some way. This manual will cover all of the central ideas of Sole Bowl ownership, but if you have other questions and concerns, please contact us at the customer service number.

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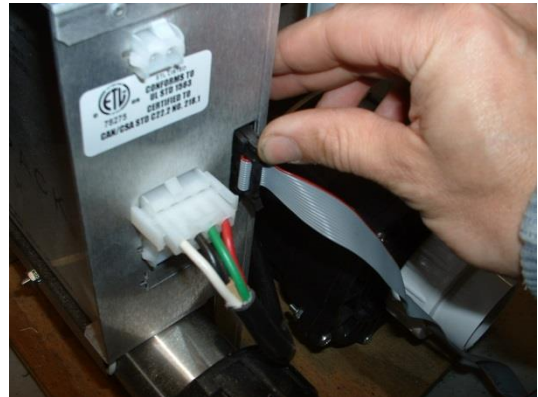
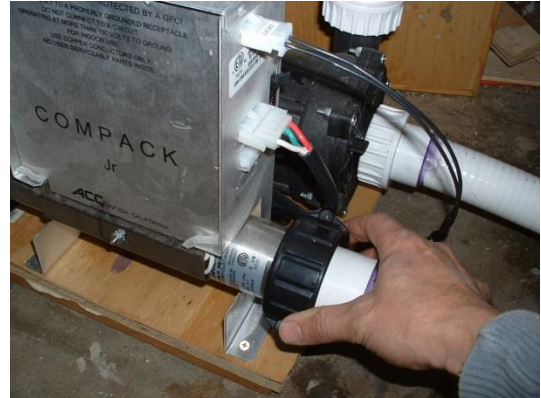
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Setting up Sole Bowl

Position your Sole Bowl foot-spa on a hard level surface. The level can be determined using a level, or by adding one inch of water to the tub and observing the difference in the depth across the bottom of the spa. Add shims to improve the levelness of the unit. These must be strong shims because the weight of the water that is to be added may exceed 300 lbs. Make sure the bowl does not rock or tip as it sits.

- Place the pump/heater assembly near the bowl and connect the supply and return lines at the couplers.
- Place the cabinet near the pump/heater assembly and attach the ribbon cable from the display into the terminal on the control box. The connector has a tab that points toward the door on the front of the control box and clicks into the two retaining arms on the terminal. These arms must be spread apart to remove the connector.
- Also connect the wire from light in the bowl to the top terminal on the control box, if your spa is so equipped.
- When the spa is in position and level add water to the basin.
- When the water has come within 1 inch of the top of the basin, stop filling. Open the faucet on the pump/heater assembly temporarily to allow water in to the pump to prime it.
- Place the cabinet over the pump/heater assembly.
- Plug the unit into a breaker-protected 110v outlet.
- Press the reset button on the GFCI (ground fault circuit interrupt) plug. The pump should begin humming at this point and the red LED display should light up.
- If no flow in the bowl is observed, the pump may not be primed. Try pressing the "jets" button on the controller pad. This will make the pump go into high-output mode. After some initial gurgling and



bubbling, the jets should begin to output water. Press the "jets" button again to return the output to the low level.

At this point, you will want to activate the heater to begin heating the water. To do this:

- Press and hold the "up" arrow on the control pad for 2 seconds. This will bring up the temperature display.
- Press the "up" arrow to increase the set temperature.
- Press the "set" button to input the desired temperature. The Sole Bowl will go from tap water (60°F) to bathing temperature (100°F) in less than four hours.
- Place the cover on the spa to help trap heat and keep out debris.

Operating Sole Bowl

The Sole Bowl is equipped with the SmarTouch programmable digital temperature controller. Consult the SmarTouch manual for the many advanced features of this controller. However, if you never learn more than how to set the temperature, the automatic features of this controller, such as auto-power-down and auto-filtration cycles, take the trouble out of spa ownership for you.

You may decide to turn the temperature set point down if you are away from your Sole Bowl for several days. However, the heat-retaining design of your Sole Bowl allows you to leave it on for extended periods without using much energy or causing damage to the spa.

The controller pad includes buttons for the various functions of your Sole Bowl foot-spa. The "up" and "down" arrows allow you to change the temperature set-point of the spa. To change the set-point follow these steps:

- Press and hold the "up" arrow to enter the temperature change mode.
- Use the arrows to change the readout to the temperature you desire, then press the "set" button to enter it.

Use the "jets" button to cycle the pump output from low level to high level to off. The "lights" button turns on the optional in-spa light

Using the Timer Function

The preset program of the heater is optimized for water care, but if the spa is needed to run continuously through an event or be freshly heated at a certain time of day the Timer function can be used.

First the clock should be set to the current time.

To set the clock:

- Press and hold the "down" arrow to activate the time setting mode.
- Use the up/down arrows to select the hour, noting the state of the "AM" light, and press the "set" button to enter the hour.
- Repeat for the minutes setting.

This setting is lost when power is turned off to the unit, so remember to reset the clock after powering off if the heating is being relied upon. All of the other settings are retained, only the clock is volatile.

To set the heating time and durations. This is done by accessing the parameters menu.

- Press the "set" button and the "down" arrow at the same time.
- Use the "up" arrow to scroll through the functions until the display reads "FP1".
- Press the set button and then use the "up" and "down" buttons to change the time, again noting the "AM" light, and press "set".
- Next use the "up" arrow until the display shows "FP1d" and press "set". This shows the duration of the heating in number of hours.
- Use the "up" and "down" buttons to adjust this figure and press "set" to enter it.
- Next use the "up" arrow until the display shows "Save" and press "set". This records the changes you have made.
- Other functions will be seen in the parameters menu, such as cycling time. These are explained in the ACC heater manual.

Silent Mode

During Silent Mode the spa will not cycle on to increase the temperature.

To set the silent mode time and durations:

- Press the "set" button and the "down" arrow at the same time.
- Use the "up" arrow to scroll through the functions until the display reads "SIL".
- Press the set button and then use the "up" and "down" buttons to change the time, again noting the "AM" light, and press "set".
- Next use the "up" arrow until the display shows "SILd" and press "set". This shows the duration of the Silent Mode in number of hours.
- Use the "up" and "down" buttons to adjust this figure and press "set" to enter it.
- Next use the "up" arrow until the display shows "Save" and press "set". This records the changes you have made.

Maintaining Sole Bowl

Water care for the Sole Bowl is simple and trouble-free using a biguanide sanitizer such as Baquaspa or Soft Soak. Simply add a small amount of agent at regular intervals. Consider adding a "booster" dose on occasions when the spa has had a number of new users.

Occasionally the water should be changed in the spa. To do this:

- Connect a regular garden hose to the spigot on the underside of the left from of the cabinet.
- Open that spigot and close the nearby flow valve. The operation of the pump will eject the water.
- Stir up the rocks at this point to release the sediment that becomes trapped among them.

Sole Bowl is equipped with a filter to continually remove debris from your spa. About every month you may wish to change or clean the filter to keep it working effectively. We also recommend a new filter whenever you do a water change. Following are the steps required to do this:

- Remove the cabinet and find the filter, a large white cylinder.
- Use the blue plastic filter wrench to begin loosening the filter cylinder. Turn the wrench clockwise as you see the filter from above.
- Remove the filter case by rotating the bottom portion to unscrew it. The case and filter cartridge will disconnect.
- Use a spray nozzle to rinse debris from the filter cartridge and replace it.

When you are ready for a new filter, you may contact us by phone: 971-344-3730 email: [info@Sole Bowl.com](mailto:info@SoleBowl.com), or filters can simply be ordered or purchased at Lowe's Home Improvement Centers, (Item # 149008, Model # WHKF-WHPL).



During cold weather, if the spa is not being used regularly, the temperature should be set to a low level, such as 60°F, to prevent the water from freezing. Or the water could be drained to avoid damage from freezing. In this case, be sure to loosen both of the couplers that connect the pump assembly to the bowl. This will allow the water in the pipes to be drained that would not be drained by opening the spigot.

Water Care

The cleanliness of your Patio Foot Spa depends upon treating the water with an appropriate sanitizer system. The biguanide systems such as Baquaspa or Soft Soak are easy to use, very effective and safer and gentler to skin than chlorine. For your spa, having about 35 gallons of water, these systems require adding 1/2 oz of sanitizer. Consider adding more when the spa is first set up to allow for some surface absorption of the sanitizer. About every week following use a test strip to determine the sanitizer level and apply a portion of the 1/2oz to boost the level back to the required amount. Frequently adding the shock/oxidizer (7% hydrogen peroxide) solution to the spa fights bacteria and aids filtration. Add 2oz every week and after periods of heavy use. These systems recommend replacing the water every four months.

Contact us

We want to hear from you! How is Sole Bowl touching your life? How can we help you make your foot-spa experience more fulfilling?

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Warranty

The Sole Bowl Company warrants its products to be free of manufacturer's defects for a period of one year. If a defect is found during this period, The Sole Bowl Company will fix or replace it at no cost to the owner. This warranty does not cover damages incurred during what is considered unusual circumstances, including damages due to fire, flood, earthquake, theft, vandalism, or damages incurred during transportation or installation after the initial delivery. Owners who perform significant customization as determined by the Sole Bowl Company will have voided the warranty.